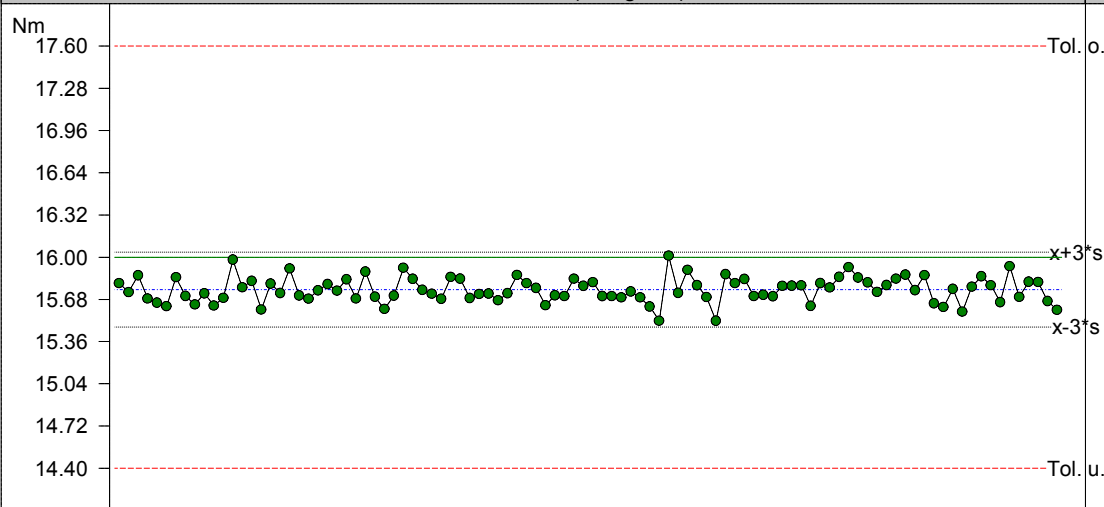
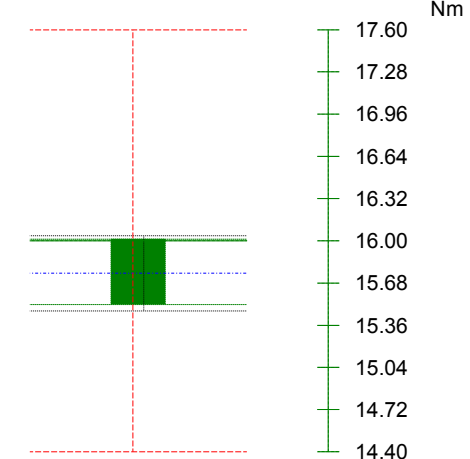


Einzelwertkarte (Prüfgerät)

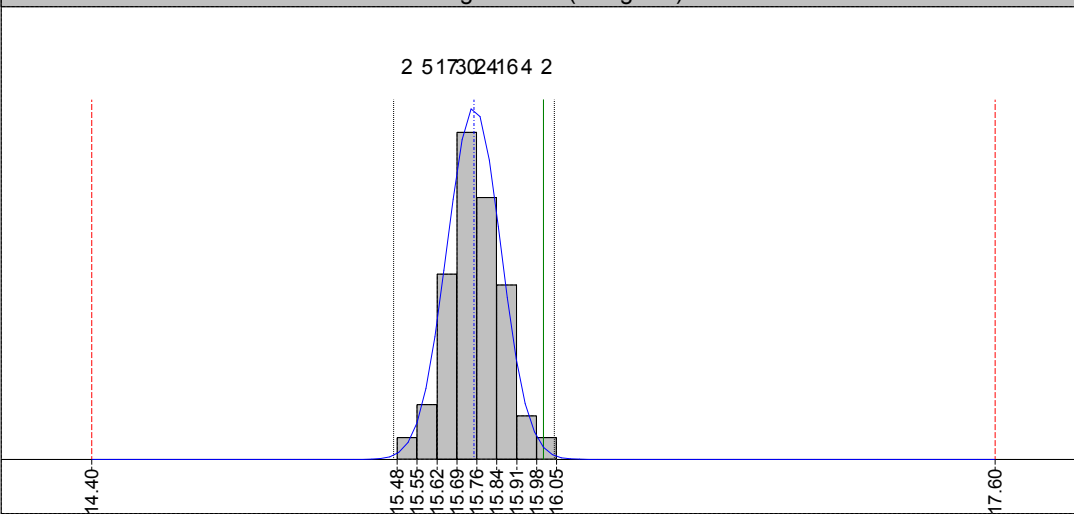


statistische Kenndaten (Prüfgerät)

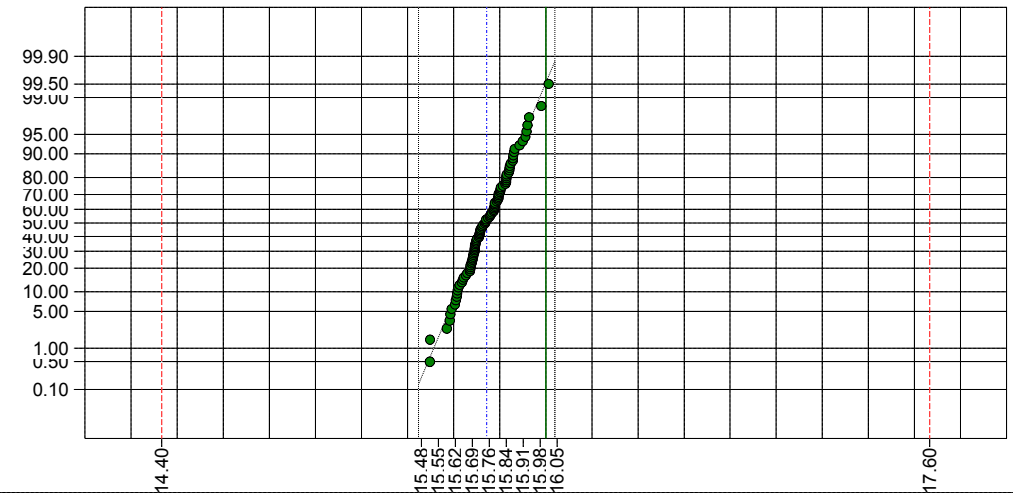
Cm: 5.63 (≥ 1.67)
 Cmk: 4.76 (≥ 1.67)
 Tol. u.: 14.40
 Tol. o.: 17.60
 Sollwert: 16.00
 Maximum: 16.01
 Minimum: 15.52
 x-Quer: 15.75
 s: 0.09
 x + 3s: 16.04
 x - 3s: 15.47
 Anzahl Messwerte: 100
 Winkel: 360
 Verschraubungsklasse: 2 Toleranz +/- 10%
 rechtsdrehend
 mittlere Geschwindigkeit: 538



Häufigkeitsbild (Prüfgerät)



Wahrscheinlichkeitsnetz (Prüfgerät)



| | | | | | | | | | | |
|--------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|---------------------|
| Einzelwerte: | 01. 15.80 (357.38) | 02. 15.73 (358.25) | 03. 15.86 (358.50) | 04. 15.69 (353.50) | 05. 15.65 (345.25) | 06. 15.63 (353.88) | 07. 15.85 (354.50) | 08. 15.71 (348.00) | 09. 15.64 (352.88) | 10. 15.72 (355.88) |
| | 11. 15.63 (344.25) | 12. 15.69 (349.13) | 13. 15.98 (369.00) | 14. 15.77 (358.38) | 15. 15.82 (356.88) | 16. 15.60 (348.75) | 17. 15.80 (352.75) | 18. 15.73 (349.50) | 19. 15.92 (361.00) | 20. 15.71 (349.38) |
| | 21. 15.69 (346.38) | 22. 15.75 (355.75) | 23. 15.80 (352.75) | 24. 15.75 (352.50) | 25. 15.83 (353.25) | 26. 15.69 (359.88) | 27. 15.89 (358.38) | 28. 15.70 (354.63) | 29. 15.61 (353.63) | 30. 15.71 (353.50) |
| | 31. 15.92 (356.00) | 32. 15.84 (354.75) | 33. 15.75 (352.13) | 34. 15.72 (349.63) | 35. 15.68 (348.63) | 36. 15.85 (357.25) | 37. 15.84 (362.63) | 38. 15.69 (347.13) | 39. 15.72 (348.88) | 40. 15.72 (357.38) |
| | 41. 15.67 (344.88) | 42. 15.73 (350.00) | 43. 15.86 (353.63) | 44. 15.80 (353.38) | 45. 15.77 (353.38) | 46. 15.64 (345.13) | 47. 15.71 (347.38) | 48. 15.70 (352.13) | 49. 15.84 (350.13) | 50. 15.78 (352.75) |
| | 51. 15.81 (350.50) | 52. 15.70 (349.00) | 53. 15.70 (349.00) | 54. 15.69 (348.88) | 55. 15.74 (351.88) | 56. 15.69 (345.63) | 57. 15.63 (345.25) | 58. 15.52 (344.38) | 59. 16.01 (364.50) | 60. 15.73 (351.63) |
| | 61. 15.90 (352.13) | 62. 15.79 (354.25) | 63. 15.70 (353.13) | 64. 15.52 (344.13) | 65. 15.87 (356.00) | 66. 15.80 (350.13) | 67. 15.83 (352.25) | 68. 15.70 (349.63) | 69. 15.71 (343.38) | 70. 15.70 (345.75) |
| | 71. 15.78 (346.00) | 72. 15.78 (351.00) | 73. 15.79 (354.88) | 74. 15.63 (347.13) | 75. 15.80 (353.50) | 76. 15.77 (362.88) | 77. 15.85 (361.75) | 78. 15.92 (363.00) | 79. 15.85 (358.13) | 80. 15.81 (354.13) |
| | 81. 15.74 (350.50) | 82. 15.79 (362.50) | 83. 15.84 (360.50) | 84. 15.87 (361.88) | 85. 15.75 (351.00) | 86. 15.86 (352.88) | 87. 15.65 (352.00) | 88. 15.62 (341.50) | 89. 15.76 (353.25) | 90. 15.59 (341.13) |
| | 91. 15.78 (343.50) | 92. 15.85 (358.50) | 93. 15.79 (348.50) | 94. 15.66 (346.25) | 95. 15.93 (363.25) | 96. 15.70 (350.88) | 97. 15.81 (348.00) | 98. 15.81 (347.13) | 99. 15.67 (347.00) | 100. 15.60 (337.50) |

1 - 404 000 009 - 2.00-16.00 Nm - 3 603 D94 408 - Bosch - Schrauber (allg.)

MFU vom 16.05.2014 auf 3860 (3860SK.055 -) Zelle/Kanal 3 - Prüfgerät

 Einheit: Nm
 Normalverteilung

 Anzahl Messwerte: 100
 Messgrenzen
 Mittelwert (x-quer): 15.75 Standardabweichung: 0.09
 Sollwert

 Cm: 5.63
 Mittelwert (x-quer):

Cmk: 4.76

6s (x ± 3 s) i.O.

Kurvengrafik

Drehm.

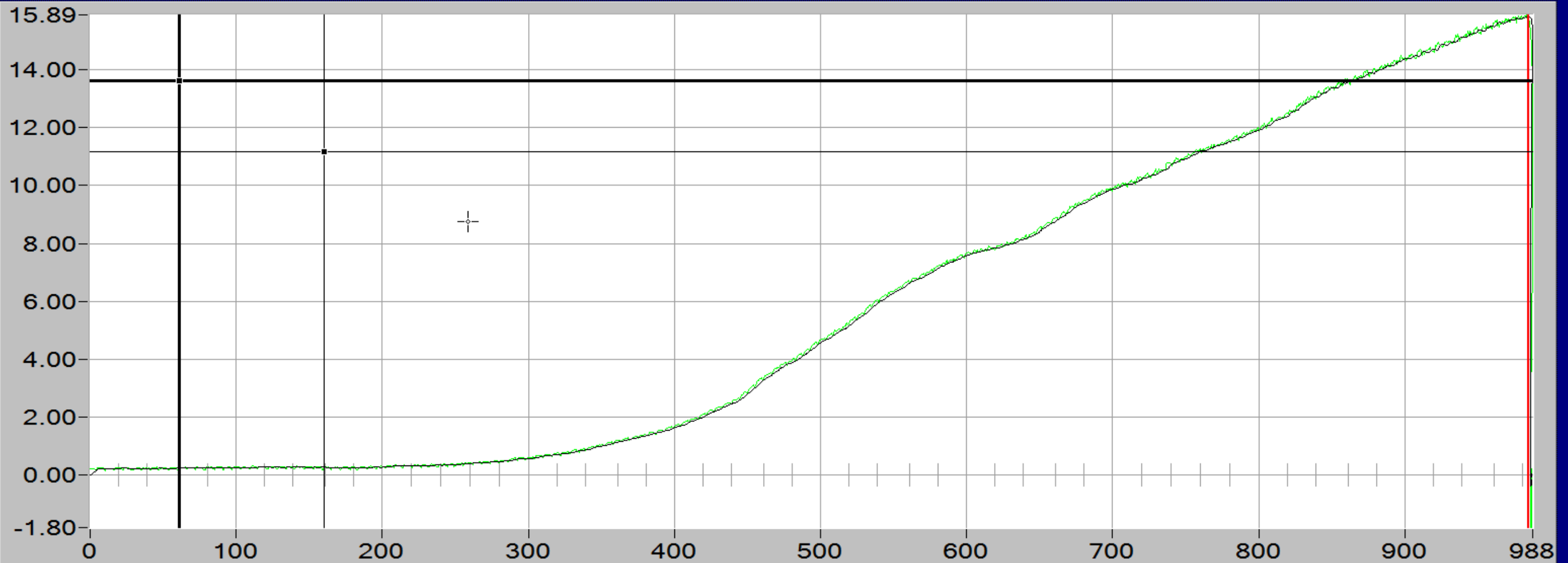
15.83

Winkel

353

Freq.

4000



Grenzfreq. 300 Hz

°: 258.664, Nm: 8.76

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende

Kurvengrafik

Drehm.

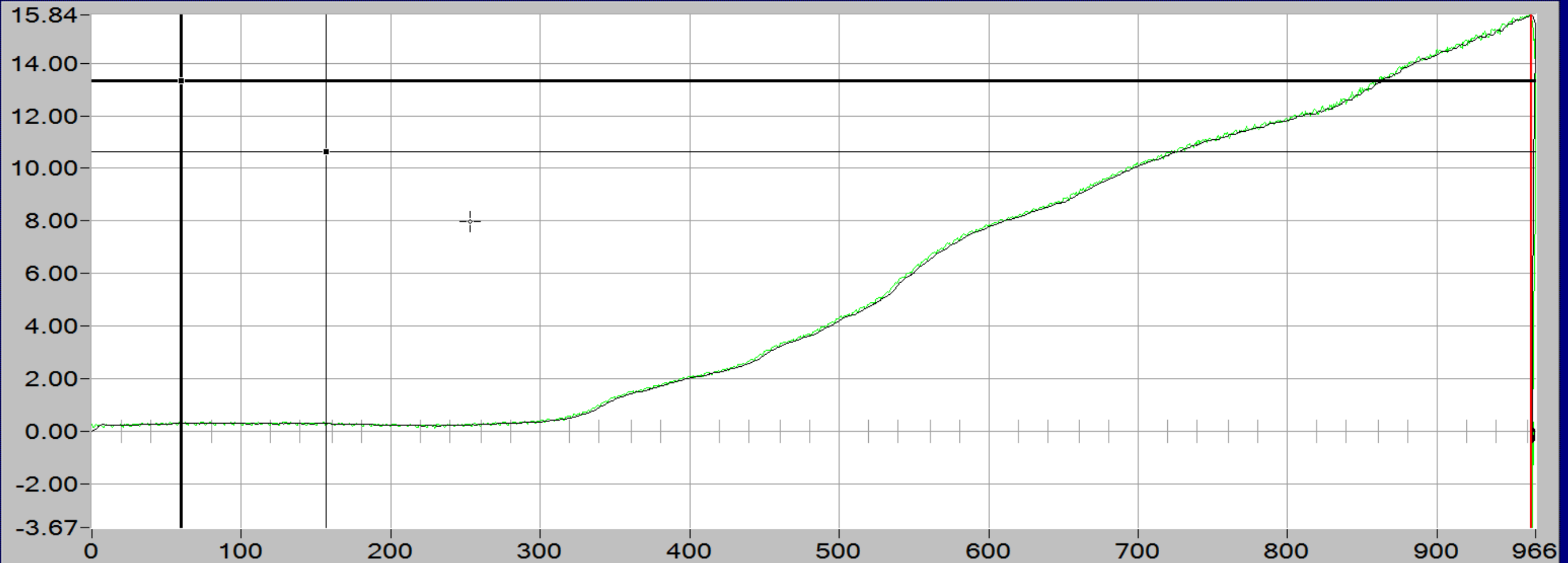
15.80

Winkel

354

Freq.

4000



Grenzfreq. 300 Hz

°: 253.000, Nm: 7.97

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende