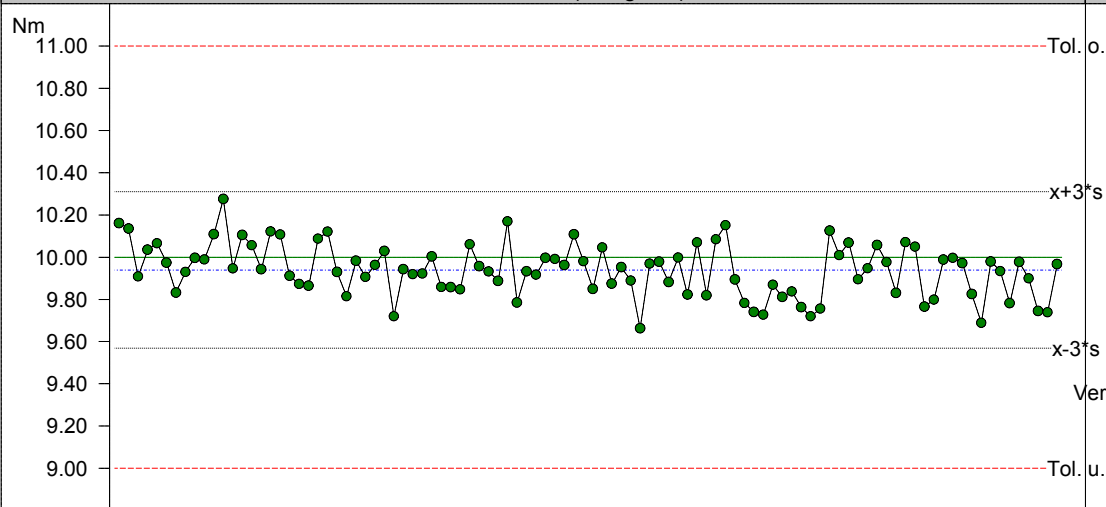


Einzelwertkarte (Prüfgerät)



statistische Kenndaten (Prüfgerät)

 Cm: 2.70 (≥ 1.67)

 Cmk: 2.53 (≥ 1.67)

Tol. u.: 9.00

Tol. o.: 11.00

Sollwert: 10.00

Maximum: 10.28

Minimum: 9.66

x-Quer: 9.94

s: 0.12

x + 3s: 10.31

x - 3s: 9.57

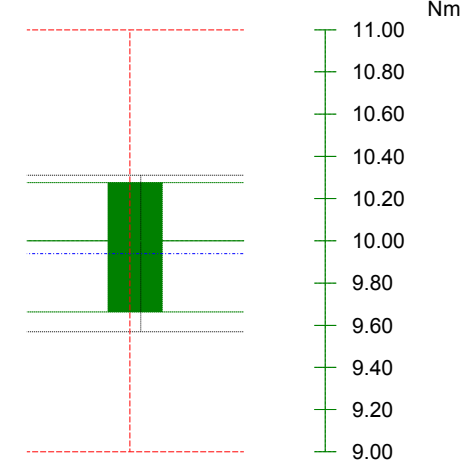
Anzahl Messwerte: 100

Winkel: 360

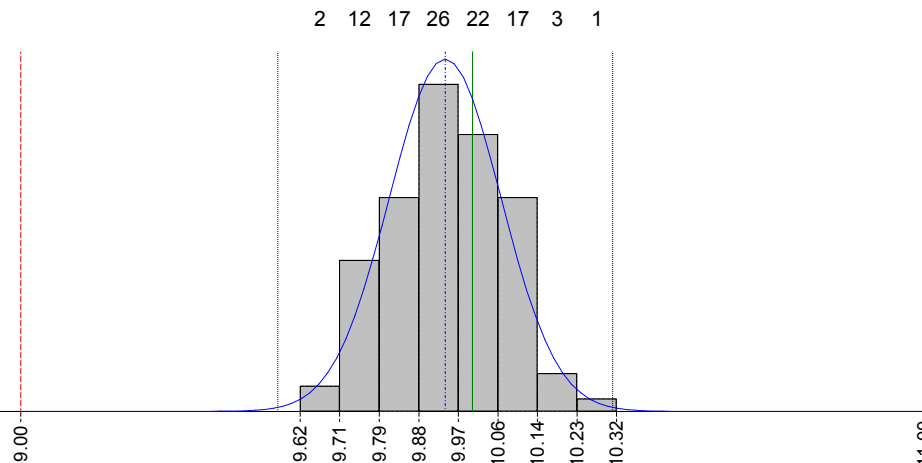
Verschraubungsklasse: 2 - Toleranz +/- 10% (-10 %, +10 %)

rechtsdrehend

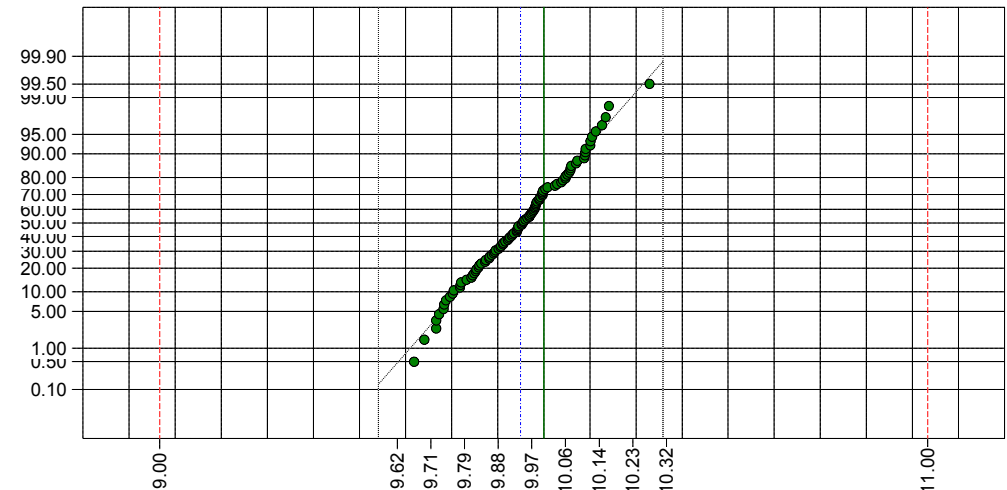
mittlere Geschwindigkeit: 470



Häufigkeitsbild (Prüfgerät)



Wahrscheinlichkeitsnetz (Prüfgerät)


 Einzel-
werte:

| | | | | | | | | | |
|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|--------------------|
| 01. 10.16 (357.50) | 02. 10.14 (379.63) | 03. 9.91 (354.25) | 04. 10.03 (370.75) | 05. 10.07 (405.13) | 06. 9.97 (361.63) | 07. 9.83 (363.00) | 08. 9.93 (391.50) | 09. 10.00 (399.00) | 10. 9.99 (354.75) |
| 11. 10.11 (393.00) | 12. 10.28 (382.25) | 13. 9.95 (393.50) | 14. 10.10 (355.25) | 15. 10.06 (386.38) | 16. 9.94 (376.63) | 17. 10.12 (405.88) | 18. 10.11 (379.25) | 19. 9.91 (346.13) | 20. 9.87 (374.13) |
| 21. 9.86 (362.00) | 22. 10.09 (364.50) | 23. 10.12 (353.13) | 24. 9.93 (379.38) | 25. 9.81 (387.13) | 26. 9.98 (246.75) | 27. 9.91 (433.13) | 28. 9.96 (422.25) | 29. 10.03 (405.75) | 30. 9.72 (361.38) |
| 31. 9.94 (382.38) | 32. 9.92 (382.63) | 33. 9.92 (403.50) | 34. 10.00 (379.00) | 35. 9.86 (365.63) | 36. 9.86 (367.75) | 37. 9.85 (385.88) | 38. 10.06 (440.00) | 39. 9.96 (408.63) | 40. 9.93 (349.50) |
| 41. 9.89 (376.63) | 42. 10.17 (399.25) | 43. 9.79 (348.50) | 44. 9.93 (339.13) | 45. 9.92 (359.63) | 46. 10.00 (363.88) | 47. 9.99 (346.50) | 48. 9.96 (377.88) | 49. 10.11 (392.13) | 50. 9.98 (358.88) |
| 51. 9.85 (347.13) | 52. 10.05 (389.75) | 53. 9.87 (381.88) | 54. 9.95 (381.13) | 55. 9.89 (334.63) | 56. 9.66 (321.38) | 57. 9.97 (387.75) | 58. 9.98 (368.88) | 59. 9.88 (332.38) | 60. 10.00 (388.63) |
| 61. 9.82 (346.63) | 62. 10.07 (369.00) | 63. 9.82 (347.25) | 64. 10.08 (388.63) | 65. 10.15 (368.88) | 66. 9.89 (349.13) | 67. 9.78 (374.00) | 68. 9.74 (346.00) | 69. 9.73 (320.63) | 70. 9.87 (348.25) |
| 71. 9.81 (340.75) | 72. 9.84 (317.25) | 73. 9.76 (344.13) | 74. 9.72 (368.13) | 75. 9.76 (337.75) | 76. 10.13 (452.75) | 77. 10.01 (390.63) | 78. 10.07 (398.50) | 79. 9.89 (362.75) | 80. 9.95 (360.75) |
| 81. 10.06 (396.00) | 82. 9.98 (361.50) | 83. 9.83 (346.88) | 84. 10.07 (390.38) | 85. 10.05 (355.13) | 86. 9.77 (322.63) | 87. 9.80 (325.13) | 88. 9.99 (323.50) | 89. 10.00 (341.25) | 90. 9.97 (335.00) |
| 91. 9.82 (342.00) | 92. 9.69 (315.25) | 93. 9.98 (319.88) | 94. 9.93 (320.88) | 95. 9.78 (326.13) | 96. 9.98 (329.88) | 97. 9.90 (349.88) | 98. 9.75 (323.50) | 99. 9.74 (307.88) | 100. 9.97 (348.13) |

1 - LI 311 000 037 - 2.00-12.00 Nm - 3 602 D94 405 - Bosch - Schrauber (allg.)

MFU vom 16.01.2014 auf 3860SK.055 -) Zelle/Kanal 3 - Prüfgerät

 Einheit: Nm
 Normalverteilung

 Anzahl Messwerte: 100
 Messgrenzen

Mittelwert (x-quer): 9.94 Standardabweichung: 0.12

Sollwert

Cm: 2.70

Mittelwert (x-quer):

Cmk: 2.53

i.O.

6s (x ± 3 s)

Kurvengrafik

Drehm.

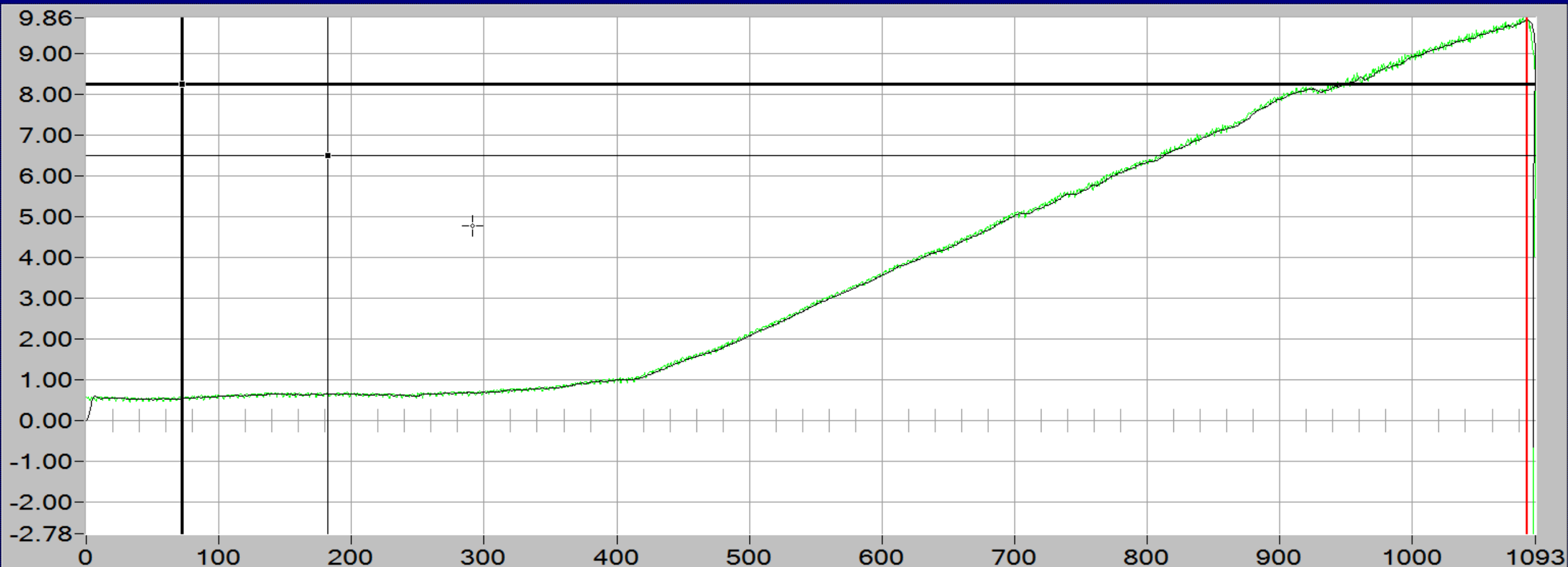
9.81

Winkel

387

Freq.

4000



Grenzfreq. 300 Hz

°: 291.213, Nm: 4.77

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende

Kurvengrafik

Drehm.

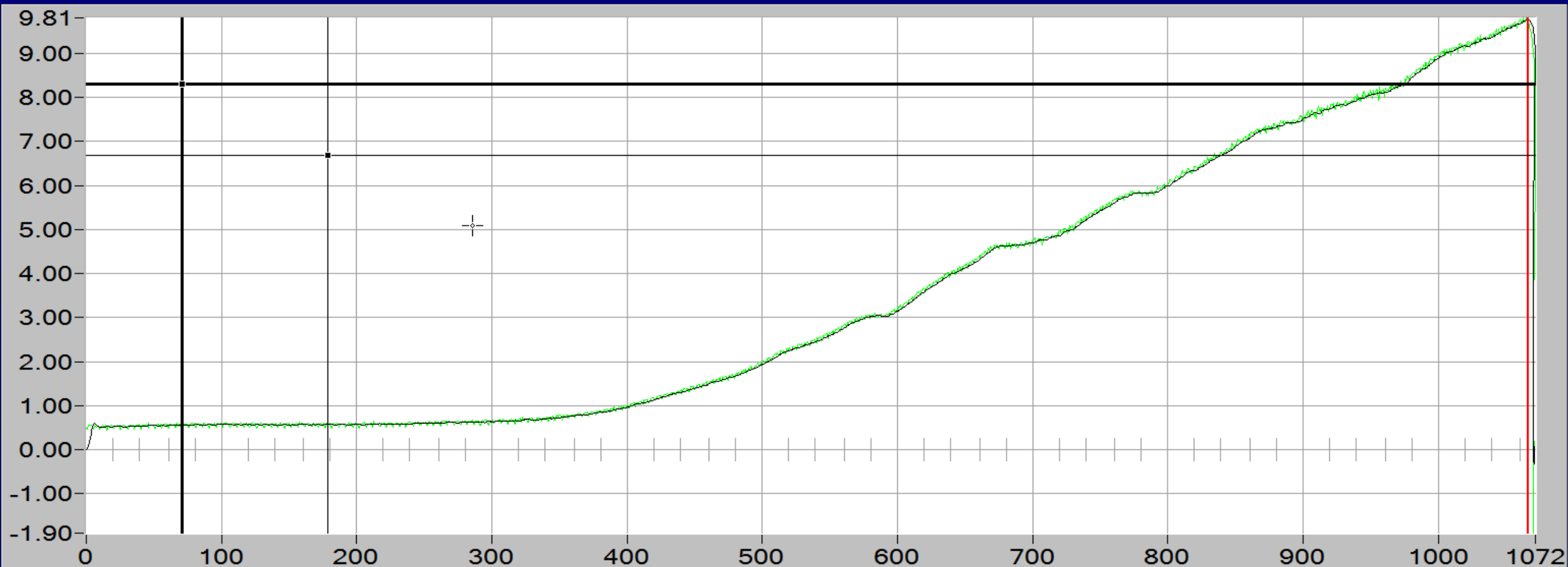
9.76

Winkel

338

Freq.

4000



Grenzfreq. 300 Hz

°: 285.683, Nm: 5.09

Drehm.-Zeit



Drehm.-Winkel

Zoom

Restore

Laden

Speichern

View Lim Iso
☐ On/Off

Filter

Drucken

Ende